

Product Information

VESTAKEEP® Easy Slide 2

CARBON FIBER-REINFORCED, WEAR AND FRICTION MODIFIED POLYETHER ETHER KETONE



VESTAKEEP® Easy Slide 2 is a carbon fiber-reinforced, wear and friction modified polyether ether ketone for injection molding.

The semi-crystalline material features superior mechanical, thermal and chemical resistance. Parts made from VESTAKEEP® Easy Slide 2 are flame resistant.

Due to the self-lubricating effect, the VESTAKEEP® Easy Slide 2 can be used as sliding bearings, thrust washers, sealings or other transmission parts.

The properties of the VESTAKEEP® Easy Slide 2 are not based on the addition of per- and polyfluoroalkyl substances (PFAS), a declaration of conformity is available upon request.

The material can be processed on common injection molding machines for thermoplastics.

During the injection molding process a melt temperature between 380 °C and 400 °C is recommended. The mold temperature should be within a range of 160 °C to 200 °C, preferably 180 °C.

VESTAKEEP® Easy Slide 2 is supplied as granules in 25 kg boxes with moisture barrier polyethylene liners.

Inside the original and undamaged packaging, the product has a shelf life of at least 2 years when stored in dry rooms at temperatures not exceeding 30 °C.

Key Features

Industrial Sector

Automotive and Mobility, Industry and Engineering, Energy, Oil and Gas

Resistance to

Wear / abrasion

Processing
Injection molding

Electrical
Conductive, ESD – Electro-Static-Discharge

Delivery form
Pellets, Granules

Additives
Carbon fibers, Mineral fillers

Mechanical properties ISO	dry / cond	Unit	Test Standard
Tensile modulus	2E6 / -	psi	ISO 527
Stress at break	21900 / -	psi	ISO 527
Strain at break, B	1.7 / -	%	ISO 527
Nominal strain at break, tB	2.1 / -	%	ISO 527
Charpy impact strength, +23°C	13.1 / -	ftlb/in ²	ISO 179/1eU
Type of failure	C / -	-	-
Charpy impact strength, -30°C	11.7 / -	ftlb/in ²	ISO 179/1eU
Type of failure	C / -	-	-
Charpy notched impact strength, +23°C	1.76 / -	ftlb/in ²	ISO 179/1eA
Type of failure	C / -	-	-
Charpy notched impact strength, -30°C	1.62 / -	ftlb/in ²	ISO 179/1eA
Type of failure	C / -	-	-
Flexural modulus, 23°C	1.73E6 / -	psi	ISO 178
Flexural strain at flexural strength, 23°C	3.5 / -	%	ISO 178
Flexural stress at break, 23°C	30900 / -	psi	ISO 178
Flexural strain at break, 23°C	2.1 / -	%	ISO 178

Thermal properties	dry / cond	Unit	Test Standard
Melting temperature	647 / *	°F	ISO 11357-1/-3
Glass transition temperature, DSC	322 / *	°F	ISO 11357-1/-2
Glass transition temperature, 2 nd heating, midpoint	298 / *	°F	ISO 11357
Temp. of deflection under load A, 1.80 MPa	567 / *	°F	ISO 75-1/-2
Temp. of deflection under load B, 0.45 MPa	639 / *	°F	ISO 75-1/-2

Vicat softening temperature A, 10 N, 50 K/h	648 / *	°F	ISO 306
Vicat softening temperature B, 50 N, 50 K/h	628 / *	°F	ISO 306
Coeff. of linear therm. expansion, 23°C to 55 °C, parallel	8.06E-6 / *	in/in/°F	ISO 11359-1/-2
Coeff. of linear therm. expansion, 23°C to 55 °C, normal	2.25E-5 / *	in/in/°F	ISO 11359-1/-2

Physical properties	dry / cond	Unit	Test Standard
Density	1.55 / -	g/cm ³	ISO 1183
Water absorption	0.21 / *	%	Sim. to ISO 62
Shore D hardness	89 / -	-	ISO 7619-1

Burning Behav.	dry / cond	Unit	Test Standard
Oxygen index	50 / *	%	ISO 4589-1/-2

Electrical properties	dry / cond	Unit	Test Standard
Volume resistivity, V	280000 / -	Ohm*m	IEC 62631-3-1
Surface resistivity, D	1.65E5 / -	Ohm/sq	IEC 62631-3-2

Rheological properties	dry / cond	Unit	Test Standard
Melt volume-flow rate, MVR	58.2 / *	cm ³ /10min	ISO 1133
Temperature	400 / *	°C	-
Load	21.6 / *	kg	-
Molding shrinkage, parallel	0.3 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	0.6 / *	%	ISO 294-4, 2577
Mold temperature	356 / *	°F	-
Melt temperature	716 / *	°F	-
Melt viscosity, at 100 1/s	1330 / *	Pa s	-
Temperature	752 / *	°F	-
Flow length, flow spiral	9.65	in	Evonik standard
Flow front velocity, flow spiral	37.4	in/s	Evonik standard

Flow cross section	6 x 3	mm ²	Evonik standard
Mold temperature, flow spiral	356	°F	Evonik standard
Melt temperature, flow spiral	752	°F	Evonik standard
Injection pressure, flow spiral	14500	psi	Evonik standard

Characteristics

Special Characteristics

PTFE-free

Features

Low coefficient of friction, Increased abrasion resistance

Color

Black

Additives

Inorganic fillers

Delivery form

Cylindrical pellets

Chemical Resistance

Oil resistance

Processing Recommendation Injection Molding	dry	Unit	Test Standard
Melt temperature	716	°F	-
Mold temperature	356	°F	-
Feed temperature	122	°F	-
Zone 1	698	°F	-
Zone 2	716	°F	-
Zone 3	716	°F	-
Zone 4	716	°F	-
Zone 5	707	°F	-
Nozzle temperature	707	°F	-
Circumferential speed	7.87	in/s	-
Back pressure	725	psi	-
Holding pressure	17400	psi	-